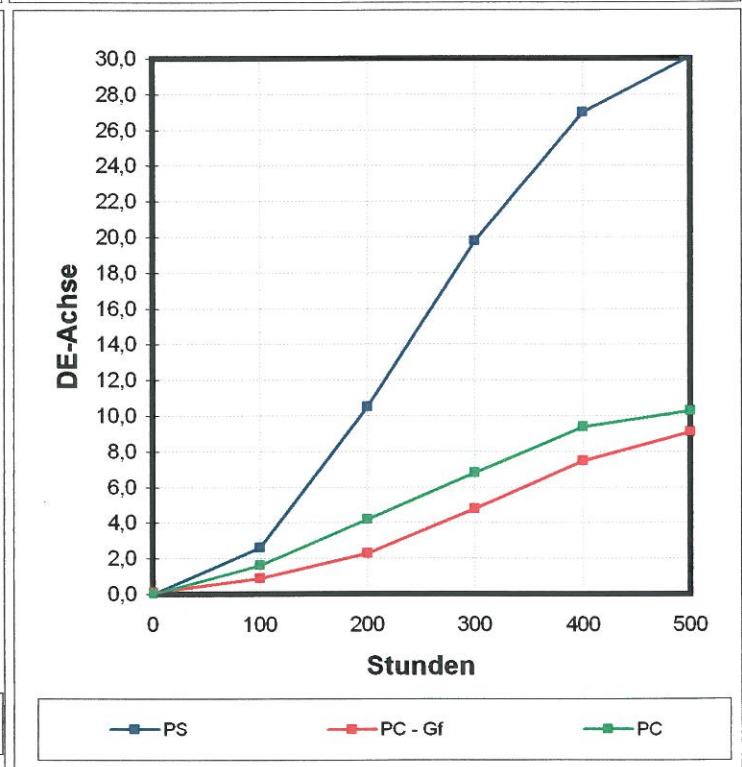
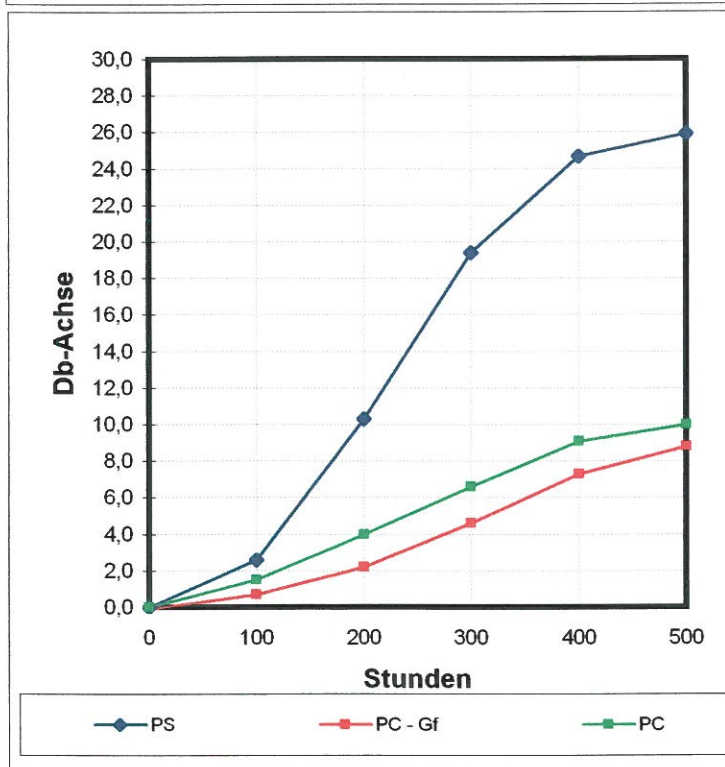
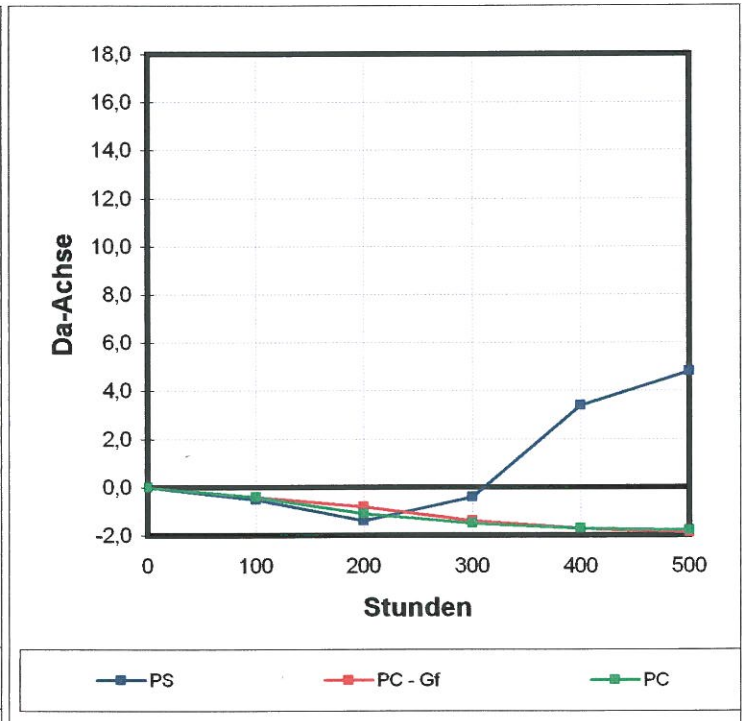
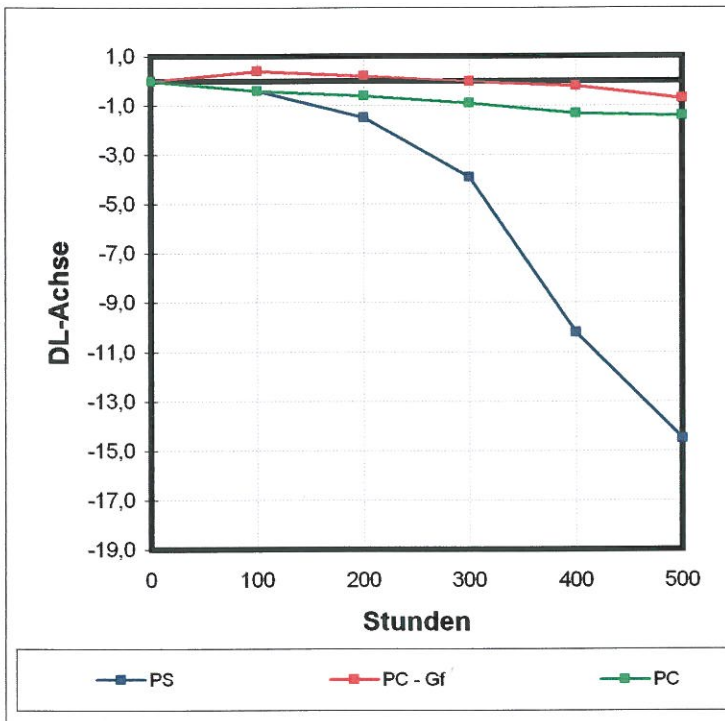



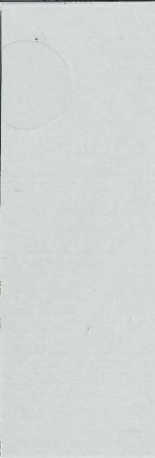

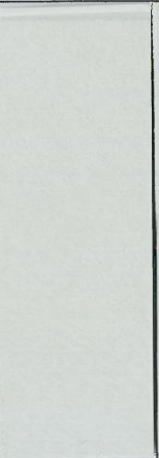
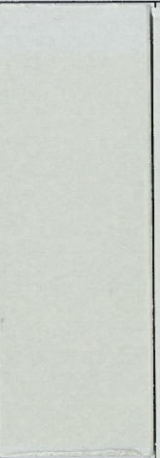
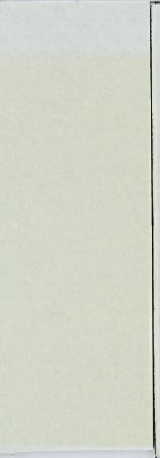
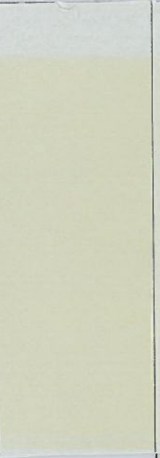
| Stunden | Polystyrol | | | | Polycarbonat Gf | | | | Polycarbonat | | | |
|---------|------------|------|------|------|-----------------|---------|---------|---------|--------------|------|------|------|
| | DL | Da | Db | DE | DL | Da | Db | DE | DL | Da | Db | DE |
| | PS | PS | PS | PS | PC - Gf | PC - Gf | PC - Gf | PC - Gf | PC | PC | PC | PC |
| 0 | 0,0 | 0,0 | 0,0 | 0,0 | 0,0 | 0,0 | -0,1 | 0,1 | 0,0 | 0,0 | 0,0 | 0,0 |
| 100 | -0,4 | -0,5 | 2,6 | 2,6 | 0,4 | -0,4 | 0,7 | 0,9 | -0,4 | -0,4 | 1,5 | 1,6 |
| 200 | -1,5 | -1,4 | 10,3 | 10,5 | 0,2 | -0,8 | 2,2 | 2,3 | -0,6 | -1,1 | 4,0 | 4,2 |
| 300 | -3,9 | -0,4 | 19,4 | 19,8 | 0,0 | -1,4 | 4,6 | 4,8 | -0,9 | -1,5 | 6,6 | 6,8 |
| 400 | -10,2 | 3,4 | 24,7 | 27,0 | -0,2 | -1,7 | 7,3 | 7,5 | -1,3 | -1,7 | 9,1 | 9,4 |
| 500 | -14,5 | 4,8 | 25,9 | 30,1 | -0,7 | -1,9 | 8,8 | 9,1 | -1,4 | -1,8 | 10,0 | 10,3 |



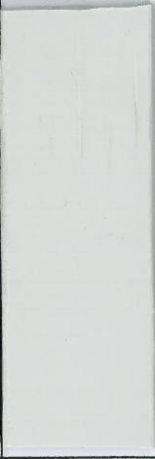

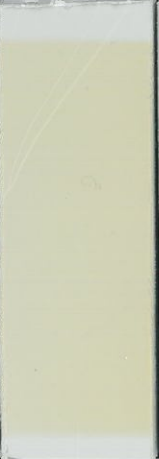

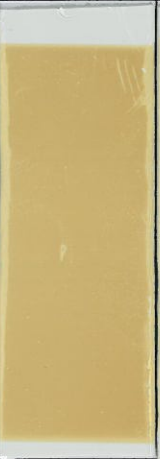
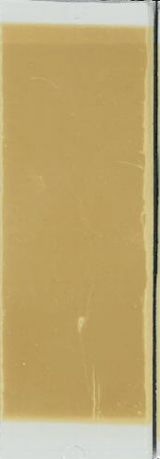
Polycarbonat

| | | | | | |
|---|--|---|---|---|---|
| 0 Std. | 100 Std. | 200 Std. | 300 Std. | 400 Std. | 500 Std. |
|  |  |  |  |  |  |

Polycarbonat Gf

| | | | | | |
|--|---|--|--|--|--|
| 0 Std. | 100 Std. | 200 Std. | 300 Std. | 400 Std. | 500 Std. |
|  |  |  |  |  |  |

Polystyrol

| | | | | | |
|---|--|---|---|---|---|
| 0 Std. | 100 Std. | 200 Std. | 300 Std. | 400 Std. | 500 Std. |
|  |  |  |  |  |  |